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5. About the Authors The father and son team, Carl, Steve, and Phil Sommer, own and operate Reliable EDM in Houston, Texas. They specialize in all types of EDM

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Carl Sommer. Carl Sommer, President of Reliable EDM, has extensive experience in machining and tool and die making. Sommer started working in a machine shop in 1949

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Carl Sommer, founder of Advance Publishing, began his journey into publishing when at the age of 40 he decided to become a New York City high school teacher.